

Belt Replacement:

The enclosed belt is a stretch belt designed for use on the Neptune Horizontal Axis Washer. The following instructions will guide you toward proper replacement and adjustment of the belt.

1. **(Earlier washers with the adjustment wheel)** Loosen the belt adjustment wheel and position the adjustment wheel to align with indicator number 1. **(See Figure 3).** This will allow proper tensioning of the belt.
2. (Later washer with non-adjustable washer)
No adjustment is necessary. Washer is designed for proper adjustment of belt. **(See Figure 4)**
3. Position the belt onto the motor pulley with the ribs against the pulley. The motor pulley has 8 ribs and the belt has 6. Place the belt toward the motor end of the pulley into the first notch. **(See Figure 5)**
4. Roll the belt onto the driven pulley, then manually turn the driven pulley 2-3 times.
5. Check alignment of belt on driven pulley. **Note:** The belt should be approximately centered on the driven pulley. If not, move the belt one notch further away from the motor.
6. Run the washer for one minute without a clothes load to allow the stretch belt to conform to the distance between the motor and the driven pulley.
7. Check belt alignment of belt on driven pulley again. Move belt to appropriate notch in motor pulley to align with center of driven pulley.

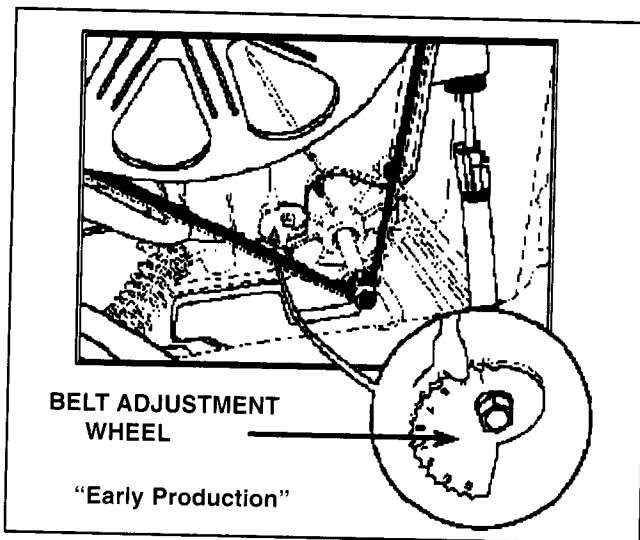


Figure 3

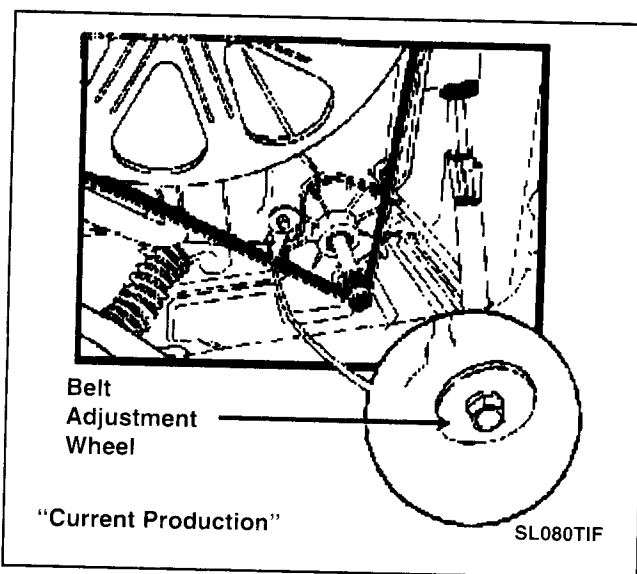


Figure 4

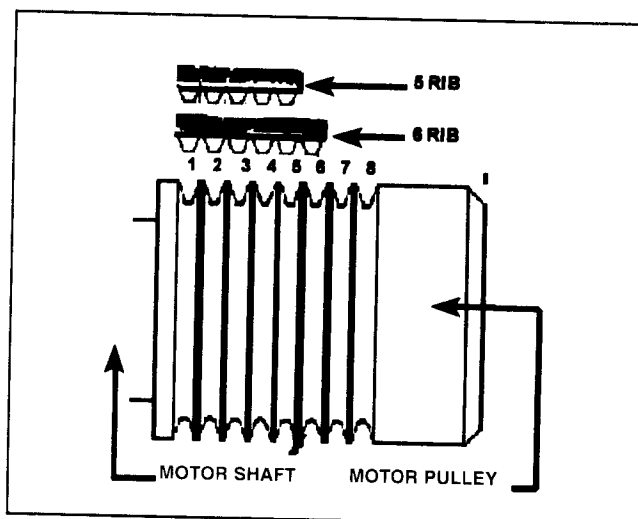


Figure 5